

Technical Data

Lambda-Transmitter LT 10
for O₂ measurement and process
monitoring for combustion plants,
plants conformity with 13th BImSchV
and 17th BImSchV

based on the well tried ZrO₂-flow principle

Advantages:

Linear measurement signal

Suitable for use up to 1400°C / 2550°F

Fully autom. adjustment using air

Autom. control and monitoring of
the volume of measuring gas

High accuracy of measurement

Fast response and setting time

Areas of application:

Industry and power stations of all types

Optimisation of combustion

TÜV qualification approved to

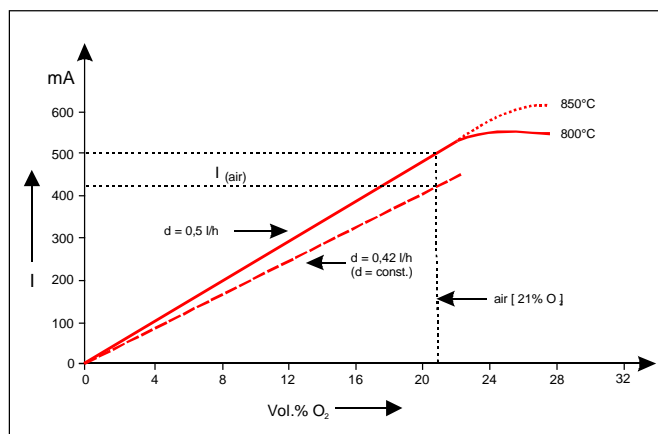
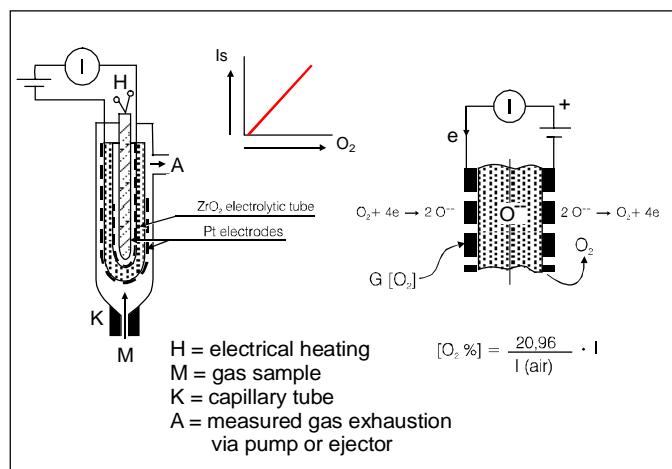
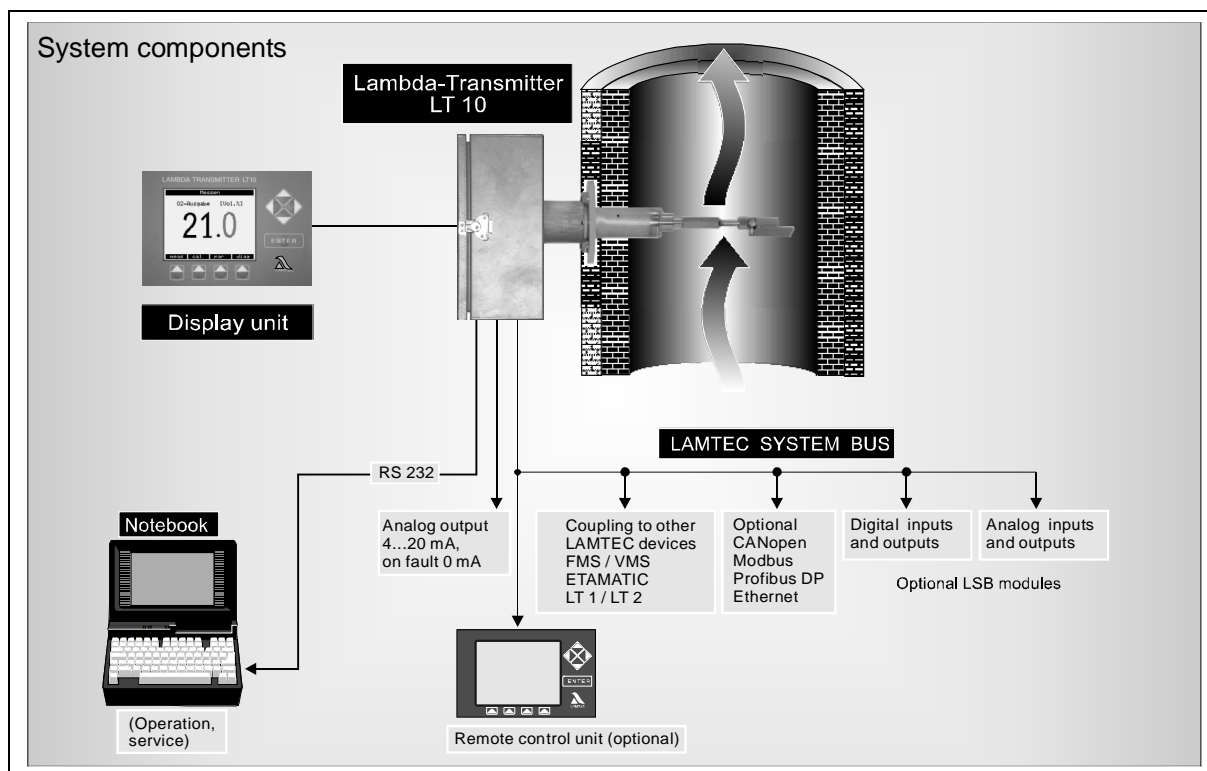
13th and 17th BImSchV



O₂

Sensors and systems
for combustion engineering





Vorteile

- Linear measurement signal with fixed zero point
- Fully automatic verification and adjustment of the probe using air or compressed air depending upon execution. No special test gases required
- High accuracy of measurement better than 0.2% by volume of O₂ in the range 0...21% by volume of O₂
- Sensor element outside the exhaust gas system (stack), no ignition source in the flue gas duct
- Measuring gas temperature up to a max. 950°C / 1750°F with metal and up to 1400°C / 2550°F with ceramic flue gas intake device
- Measuring gas temperature has no effect on the accuracy of measurement due to the low volume of test gas (0.5 l/h approx.) and the arrangement of the actual sensor system outside the exhaust gas system)
- Automatic control and monitoring of the volume of measuring gas
- Short response time (t_{90}) < 20 seconds, with standard intake device, 1000 mm length
- Suitable for general use
- Compensation for ageing of the measurement cell
- Easy to use with self-diagnosis and error memory
- ZrO₂ sensor, heater and all gas-carrying components are replaceable
- Low-maintenance

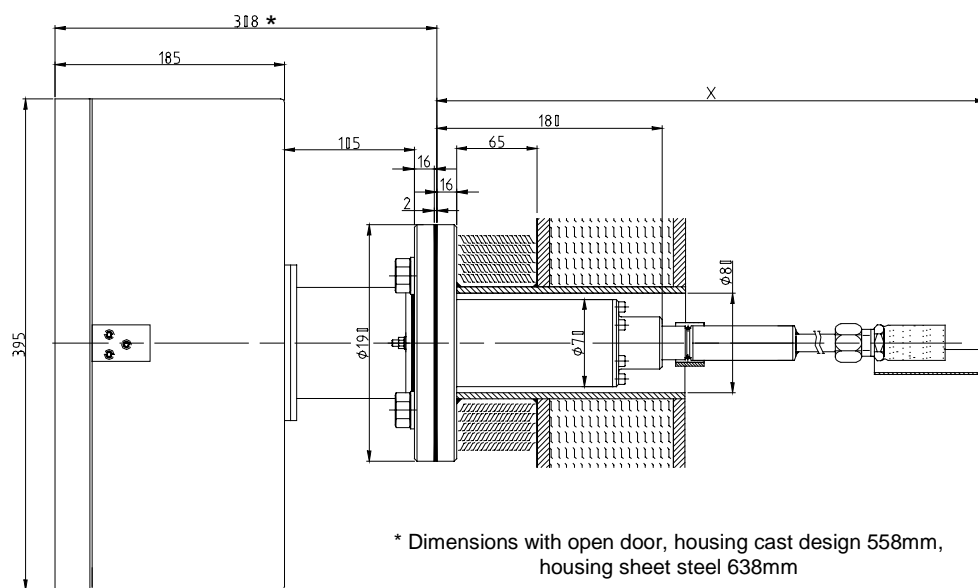
Housing:	Sheet steel housing, coated mat. flue gas intake armature, stainless steel 1.4571 (V4A)	
Protection in accordance with DIN 40050:	IP 65; NEMA 4X	
Dimensions (h x w x d), mm :	395 x 330 x 300 mm	
Colour:	Orange RAL 2004	
Weight with flue gas intake armature (MEV) 1 m length	LT10 Pumpe 30kg	LT10 Ejektor 28 kg
Ambient temperature:		
Operation	-20°C ... +55°C	
Transportation and storage	-40°C ... +85°C	
Mains supply:	230 V AC und 115 V AC +10% / -15 %, 48 Hz...62 Hz To be used only in a grounded power line network!	
Power consumption (without GED and filter heating system):	typical 160 VA max. 250 VA	
Measurement principle:	Zirconium dioxide flow probe	
Operating temperature of the measurement cell:	800...1000°C	
Measuring gas flow rate:	typical 0.5 l/h \triangleq 500 mA probe current	
Limit of accuracy:	0.01% by volume O ₂	
Accuracy of measurement:	better than 0.2% by volume O ₂ over the whole range 0...25% by volume O ₂ after previous adjustment	
Detection limit:	0,05 Vol.% O ₂	
Cross sensitivity:	none in respect of H ₂ O, CO ₂ , SO ₂ , HCl	
Signal interference caused by combustible gases:	with concentrations ≤ 1000 ppm CO ≤ - 0,05 by volume O ₂ ≤ 1000 ppm NO ≤ - 0,05 by volume O ₂ ≤ 1000 ppm CH ₄ ≤ - 0,2 by volume O ₂	
Disturbing influences of all gases:	≤ ± 0,2 Vol.% O ₂	
Probe current:	0 ... 1000 mA Typical values in air: 500 mA +/- 50 mA	
Permissible maximum duration of exhaust gas temperature:	Standard MEV - 700°C (1292°F) Inconell-MEV - 950°C (1742°F) Ceramic-MEV - 1400°C (2552°F) on request - 1600°C (2912°F)	
Zero- and reference point drift against time:	< 0,2 Vol.% O ₂ per maintenance interval	
Maintenance intermittent:	LT10 Pumpe 3 months	LT10 Ejektor 1 month
Response time (T₉₀) (with standard flue gas intake armature, length 1 m)	< 20 s	< 22 s
Time until available	ca. 1 hour	
Pneumatic connections	LT10 Pumpe	LT10 Ejektor
For calibration	None (air)	Compressed air (pre pressure 2bar)
For gas extraction	None	Compressed air (pre pressure 2bar) Quality of compressed air acc. ISO 8573.1 class 3

Analog outputs:	<p>Continuous current output 4...20 mA, fault 0 mA Floating, difference of potential max. 20V</p> <p>Resolutuion 0,01 mA</p> <p>Accuracy 0,01 mA</p> <p>Burden 800 Ω</p> <p>Factory setting 0...21% by volume O₂ ≙ 4...20 mA, on fault 0 mA</p> <p>Monitor output</p> <p>Output: 0...2.55 V DC, output load > 10 k Ω, < 100 nF</p> <p>Accuracy 2% of the measured value, not better than 0.1% by volume O₂</p> <p>Resolution: 10 mV</p> <p>Factory setting: 0...25.5% by volume O₂ ≙ 0...2.55 V DC</p> <p>Monitorfunktion: Can be changed to probe voltage U_s or probe current I_s using dip switch</p> <p>Probe current I_s: 0...1000 mA ≙ 0...1,0 V DC</p> <p>Probe voltage U_s 0...1400 mV DC ≙ 0...1,4 V DC</p> <p>Additional analog outputs 0/4...20 mA or 0...10V via LSB module possible (optional)</p>
Analog inputs:	Analog inputs 0...20 mA or 0...10V via LSB module possible (optional)
Digital outputs:	Digital outputs via LSB module possible (optional)
Digital inputs:	Digital inputs via LSB module possible (optional)
Operating elements:	<p>Multi-function keys</p> <p>Maintenance switch</p> <p>2 LED rows, of 6 LEDs, each</p> <p>Display unit</p> <p>Remote control unit (optional)</p> <p>Remote Display Software for PC / RS 232 communication</p>
Interfaces:	<p>LAMTEC SYSTEM BUS for connecting to other LAMTEC devices</p> <p>Alternative RS 232 for connecting to a PC with remote display software</p>
Fieldbus	<p>Profibus DP</p> <p>Modbus</p> <p>Ethernet</p> <p>CANopen</p>
Conformity with the following European directives:	<p>89/336/EWG Electromagnetic compatibility</p> <p>73 / 23 / EWG - Electrical equipment within specific voltage limits</p>
Vibration test:	<p>MCERTS scheme for measuring systems</p> <p>Report no. 936 / 21203535 / TÜV-Rheinland</p>
TÜV- qualification test:	<p>TÜV qualification test for emission with measurement devices in accordance 13th and 17th BImSchV.</p> <p>LT10 pump version report no.: 936 / 21203535 / A</p> <p>LT10 ejector version report no.: 936 / 21203535 / B</p>

Extracts from the TÜV Qualification Test

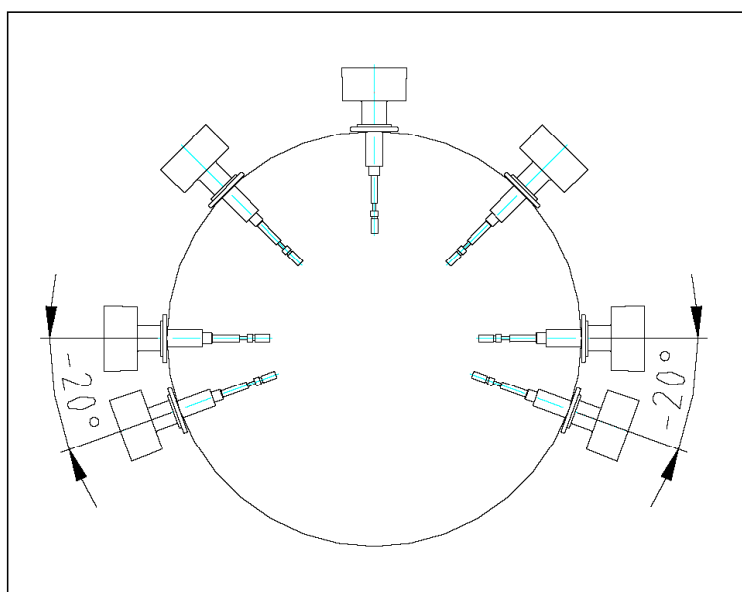
TÜV - Qualification Test in accordance 13th. und 17th. BImSchV: Report-No.:	LT10 Pumpversion	LT10 Ejektorversion
Report-No.:	936 / 21203535 / A	936 / 21203535 / B
Tested measuring range at:	0...21 vol% O ₂	0...21 vol% O ₂
Availability:	99,84%	über 98,7%
Maintenance rate:	12 weeks	4 weeks
Detection limit:	0,05 vol% O ₂	≤ 0,07 vol% O ₂
Effect of the gas flow and air pressure variations:	< 1% automatic compensation flow and air pressure	
Line voltage influence:	≤ 0,85%	≤ 0,20%
Ambient temperature:	- 20°C bis +55°C (-4°F to +131°F)	
Effect of temperature variation:	zero point - 0,15vol% O ₂ reference point 0,26vol% O ₂	
Response time t ₉₀	≤ 20 sec.	≤ 22sec.
Drift in maintenance period:	zero point < max. -0,12 vol% O ₂ reference point < 0,20 vol% O ₂	
Repeatability:	290	98
Linearity at measuring range 0...21vol% O ₂	< 0,24 vol% O ₂	

Dimension LT10:

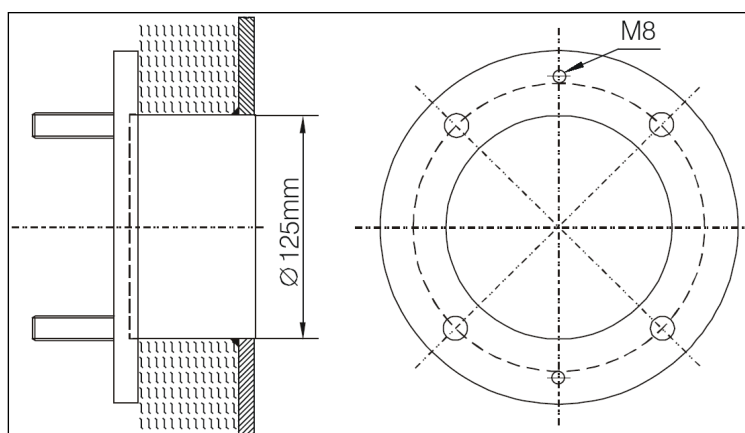


Installation position:

It can be mounted in any position between -20° of the vertical axis to the horizontal axis. Connection side below.



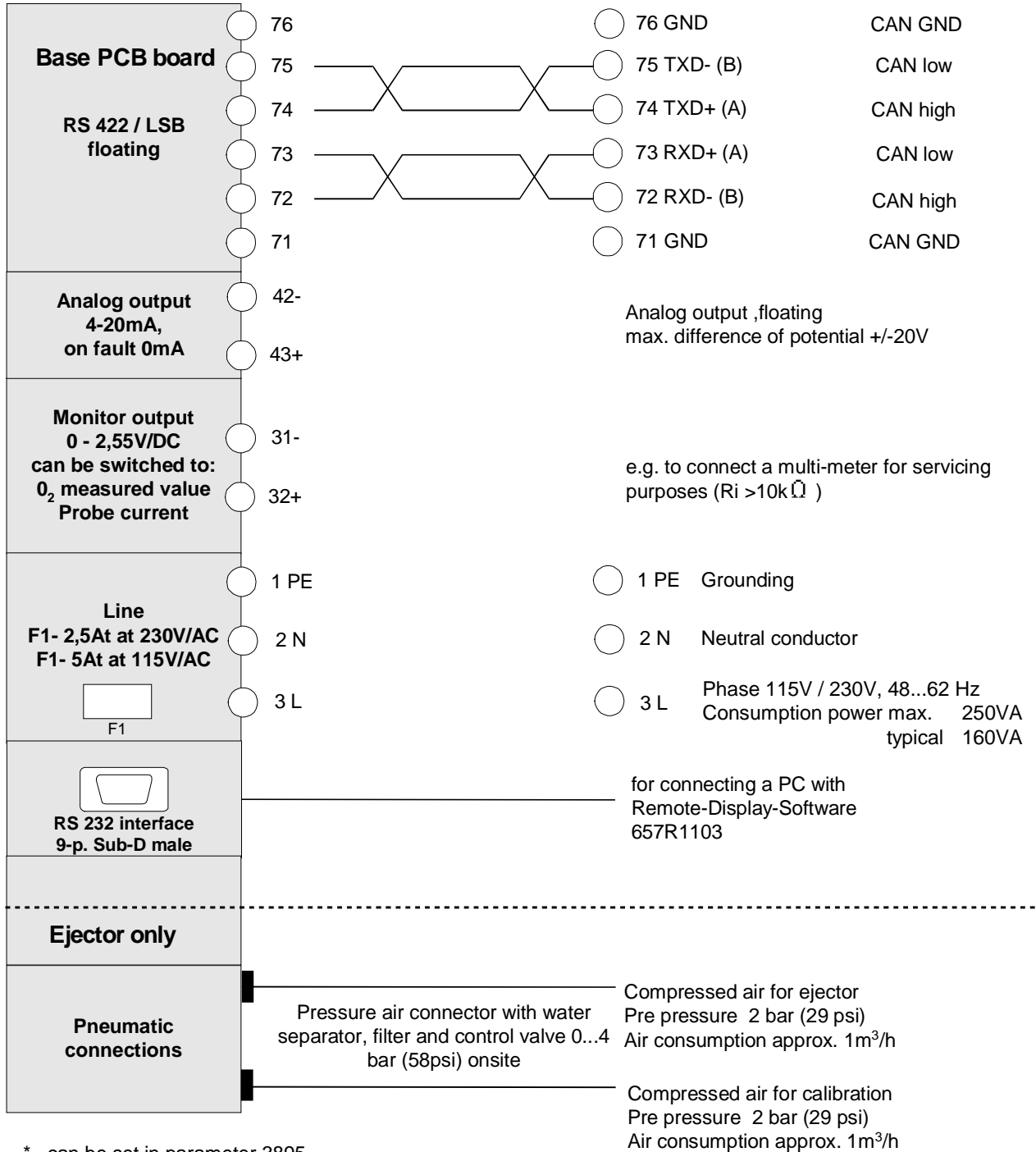
Dimension counter flange:



Electrical connection LT10 pump / ejector

RS422

LSB (CANopen*)



Bestellbeispiele

O2- Measurement LT 10P

Product/ Type	Order No.
1 Lambda-Transmitter LT 10P incl. sealing for flange, with automatic calibration-device, operating keypad and display, without flue gas intake, in sheet-steel-housing IP 65	6 57 R 4003
1 Flue gas intake, consisting of MEV and protection tube, for flue gas temperature up to 700 °C, installation length 1.000 mm, material 1.4571 (V4A), with aluminium shroud for thermal conduction	6 57 R 3042
1 Counter flange DN80PN6 with pipe DI 125 mm, material: steel KTL-coated, black	657 R 3506
1 LSB-output module with 4 digital outputs, relay contacts potential free	663 R 4027LT

O2- Measurement LT 10P with MEV- and filter heating for measurement temperatures below dew point

Bezeichnung / Typ	Bestell-Nr.
1 Lambda-Transmitter LT 10P incl. sealing for flange, with automatic calibration-device, operating keypad and display, without flue gas intake, in sheet-steel-housing IP 65	6 57 R 4003
1 Flue gas intake, consisting of MEV and protection tube with MEV-and filter heater and power supply unit for flue gas temperature up to 450 °C, installation length 1.000 mm, material: 1.4571 (V4A), incl. intermediate flange and seal	657 R 3062A
1 Counter flange DN80PN6 with pipe DI 125 mm, material: steel KTL-coated, black	657 R 3506
1 LSB-output module with 4 digital outputs, relay contacts potential free	663 R 4027LT

O2- Measurement LT 10E

Bezeichnung / Typ	Bestell-Nr.
1 Lambda-Transmitter LT 10E incl. sealing for flange, with automatic calibration-device, operating keypad and display, without flue gas intake, in sheet-steel-housing IP 65	6 57 R 4005
1 Air pressure control for treated, water free compressed air, (only to use for ambient temperatures > 0°C)	657 R 3005
1 Flue gas intake, consisting of MEV and protection tube, for flue gas temperature up to 700 °C, installation length 1.000 mm, material 1.4571 (V4A), with aluminium shroud for thermal conduction	657 R 3042
1 Counter flange DN80PN6 with pipe DI 125 mm, material: steel KTL-coated, black	657 R 3506
1 LSB-output module with 4 digital outputs, relay contacts potential free	663 R 4027LT

O2- Measurement LT 10E with high dust protection tube for dusty flue gas

Bezeichnung / Typ	Bestell-Nr.
1 Lambda-Transmitter LT 10E, incl. sealing for flange, with automatic calibration-device, operating keypad and display, without flue gas intake, in sheet-steel-housing IP 65	657 R 4005
1 Air pressure control for treated, water free compressed air, (only to use for ambient temperatures > 0°C)	657 R 3005
1 Flue gas intake, consisting of MEV and protection tube, for flue gas temperature up to 700 °C, installation length 1.000 mm, material 1.4571 (V4A), with aluminium shroud for thermal conduction	657 R 3042
1 Protection tube for high dust application, for flue gas temperature up to 700 °C, installation length 1.000 mm, material: 1.4571 ((V4A)	657 R 3562
1 Adapter flange with seal for protection tube (steel)), for high dust application	657 R 3511
1 Counter flange DN80PN6 with pipe DI 125 mm, material: steel KTL-coated, black	657 R 3506