

# COMPACT FLAME CONTROLLER CFC 1000

## TECHNICAL DESCRIPTION

EDITION: TB CFC1000- REV.6 2012-03-07

**Important:**

Please note, that all mounting and wiring as well as all changing or adjustment at the flame monitoring and evaluation equipment should only be carried out by fully trained and authorized personnel.

BFI Automation is pleased to support you if you do not have any experience with the equipment. Our service personnel is carrying out world wide installations, supervision and commissioning and is available upon request.

For the stage of planning you can ask our sales and project engineers for any support you may need.

BFI Automation is providing any kind of training for your engineers.

# Compact Flame Controller CFC 1000 UV, UV1, IR, IR1, IR2, IR3

- Flame scanner with integrated flame amplifier and flame relay.
- TÜV approved, DIN-DVGW, SIL3 certified
- For intermitted, continuous operation
- Type UV, UV1 : For natural gas-, oil- and dual fuel operation
- Type IR (VIS-IR): For oil flames on diffusion burners
- Type IR1 (IR): For different fuels, oil, waste gases
- Type IR2 (IR): For selective monitoring of gas- and oil burners
- Type IR3 (IR): For different fuels, oil, waste gases, duct burners
- Dual-channel flame monitoring system
- Analogue output 0(4) – 20mA Intensity
- Possible flame evaluation by software
- Status indication of flame relay and intensity by LED
- Class of protection IP 65.



**WARNING: IMPROPER INSTALLATION OF THESE PRODUCTS  
MAY BE HAZARDOUS TO LIFE AND PROPERTY**

## Function



For the flame radiation analysis, a well approved integral procedure in the respective spectrum is carried out with the compact flame controller.

After a pre-amplification, the unwanted CW light component is withdrawn from the output signal of the wear-resistant detector. The subsequent sensitiveness attitude allows an attenuation of the signal for adaptation to the combustion process. The post-connected band pass filter caused,

that only the typical modulation of the flame radiation of the primary combustion zone is valued and so extraneous light signals by neighbour burners can be distinguished from the own flame.

Further functional groups include signal conditioning and other for the so-called dynamic monitoring channel which checks the fail safe function of the device continuously.

A component or component defect leads to an immediate disconnection of the flame relay, which one is available as a floating change-over contact for use with the burner management system.

The switching condition is announced additionally by a yellow LED on the reverse side of the device behind the Perspex pane.

For the optimal adjustment of the compact flame controller the flame strength can be read off directly on the device by means of a pulsating green LED. For the visualization or remote indication, a current output is available at 0 or 4-20 mA.

The safety switch-off time, which is based on the used fuel, is factory-adjusted to 1 second.



**WARNING**

**WARNING: The functioning of the compact flame controller depends both on the burner configuration and from the air flow as well as the spectral pattern of the flames (wavelength). We will advise you gladly in this regard on request.**

### Selection of the current output 0 or 4 to 20mA

The switch over of the current output (0/ 4-20mA) of the compact flame controller CFC

1000 will be carried out by the special software which is available from BFI Automation.

### Selection of the modulation filter

The lower cut-off frequency is fixed by factory.

### Mounting

For guarantee of an optimal flame safeguard control, the correct and oscillation poor positioning of the sight tube to the flame is an essential assumption. For the selective burner control, the mounting has to occur in such a way that the primary combustion zone will be in all load ranges at the viewing angle of the device. The prolongation of the viewpoint axis must not cut the first half of other flames.

Length and diameter of the viewpoint tube have a direct influence on the valuable flame radiation since the viewing angle of the compact flame controller CFC 1000 is defined. The maximum length of the used sight tube should not exceed the maximum length 'L' on a given diameter 'd' that no influence on the field of view will occur.

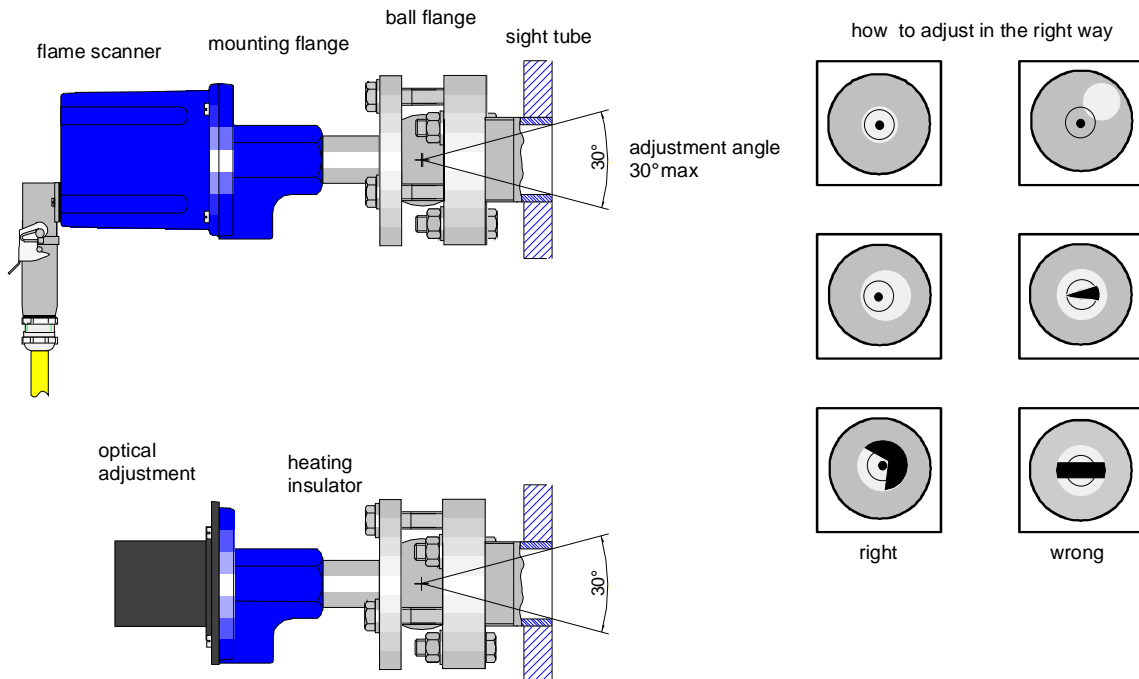
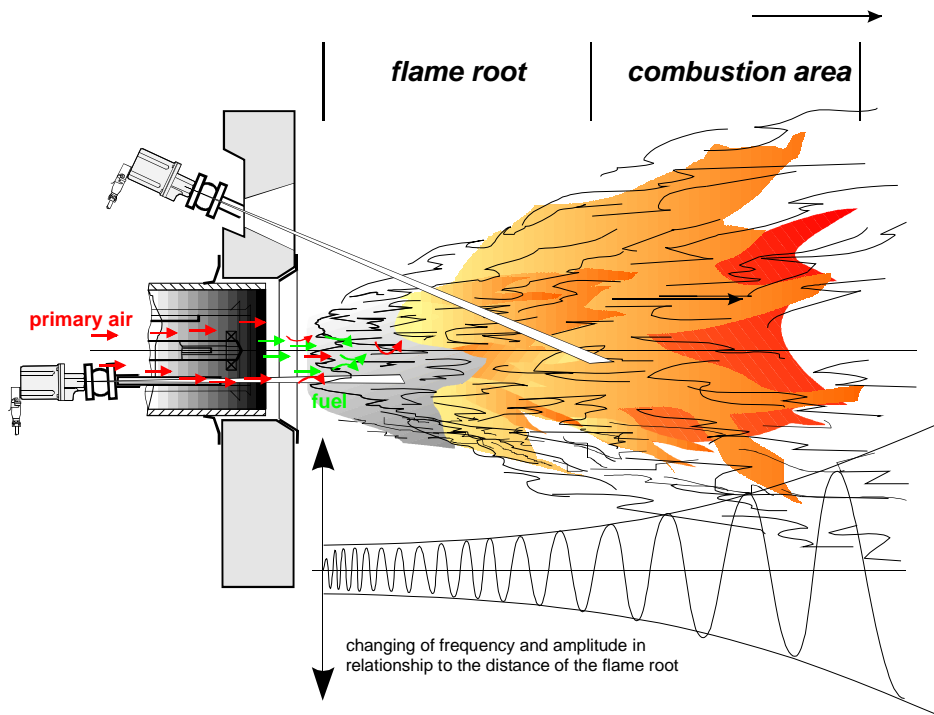
d	1"	1,5"	2"
L	0,5m	0,8m	1,1m

However the sight tube should always be kept as short as possible. A diameter of 2" is recommended. The correct direction is represented in the subsequent drawing. The optical alignment system BFI 235 (part-no: P106) can be supplied by BFI ex stock.

The compact flame controller CFC 1000 is supplied completely with a quick release flange. This flange assures possible assembly and dismantling of the device on site which could be done as quickly as possible. The flange has a purge air connection which special construction prevents the lens of contamination or damaging by dust polluted air.

The optimal alignment system consists of heat insulator, stop valve and ball flange.

This mechanical periphery can be supplied upon request.



**CAUTION: All alignments and or adjustments must always be applied if new repair parts were installed, the flame scanner was moved or the flame picture was modified (e.g. through additional combustibles, new torches, changes to the torches / air registers), as well as all initial installations.**

## Installation

The pin assignment of the connector is shown in the wiring diagram.

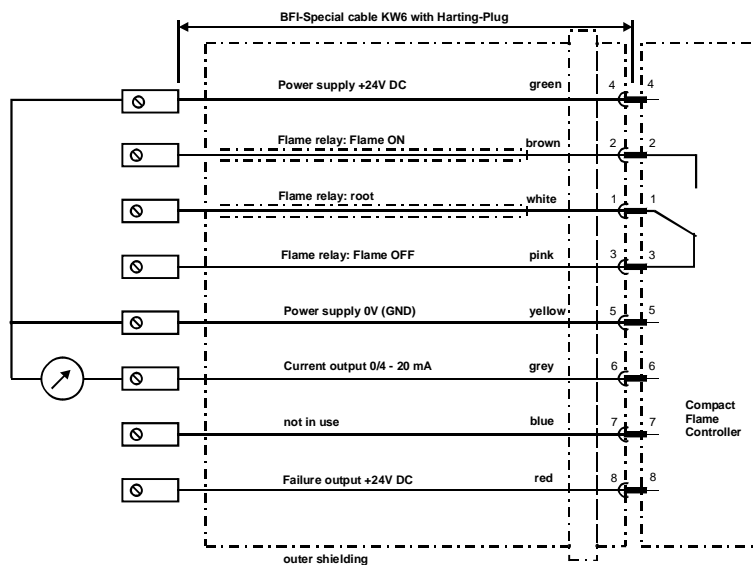
The output signal 0(4)-20mA for flame intensity is not separated by the supply voltage, so the signal refers to the operating voltage measures. If this should lead to problems, a corresponding isolating transformer can be provided upon re-

quest. The burden of 250 ohms should always not be exceeded.

The device is immediately ready for operation after switch-on of the supply voltage.

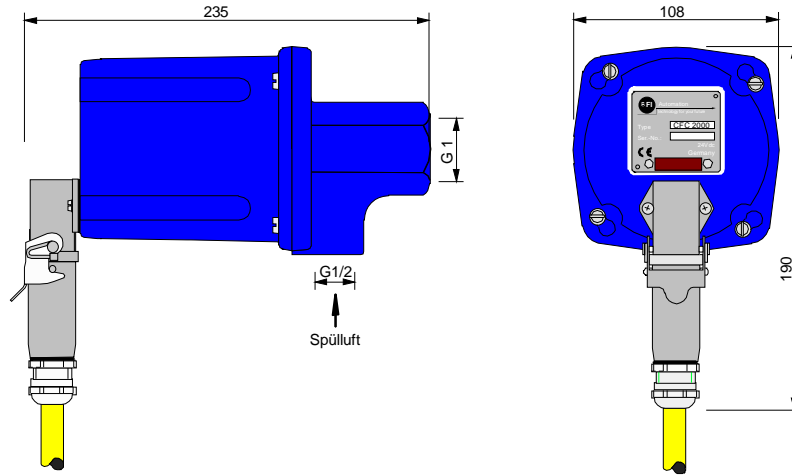
## Wiring Diagram

Pin/Terminal	Description	colour code BFI special cable KW6
1	Flame relay: Root	white
2	Flame relay: Contact flame ON	brown
3	Flame relay: Contact flame OFF	pink
4	power supply: +24 V DC	green
5	power supply: 0V (GND)	yellow
6	current output 0(4)-20 mA	grey
7	not available	blue
8	failure indication output +24V DC	red

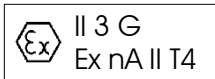


**CAUTION:** In order to guarantee a proper operation the compact flame controller must be tested several times at all conditions. The burner has to be started and stopped several times (the flame relay must always interrupt reliably with no flame on). Carry out these tests while different neighbour burners are started and stopped as well as on different boiler loads. This is a vital assumption for a proper and reliable operation.

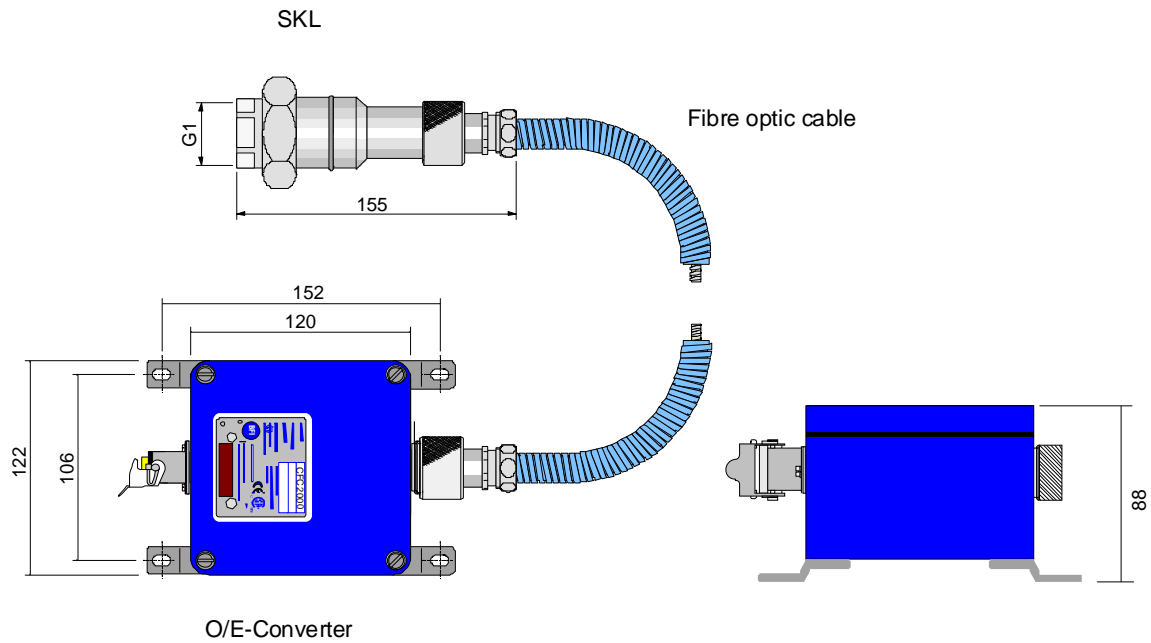
**Standard Housing**



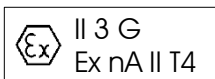
Suitable for use in hazardous areas Zone 2



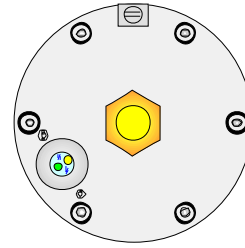
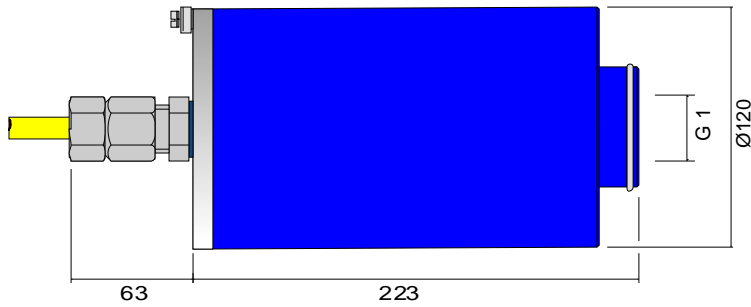
**OE-Converter housing**





Suitable for use in hazardous areas Zone 2



### Explosion Proof Housing

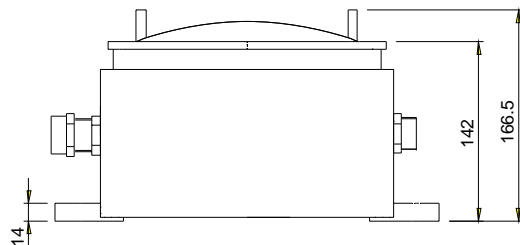
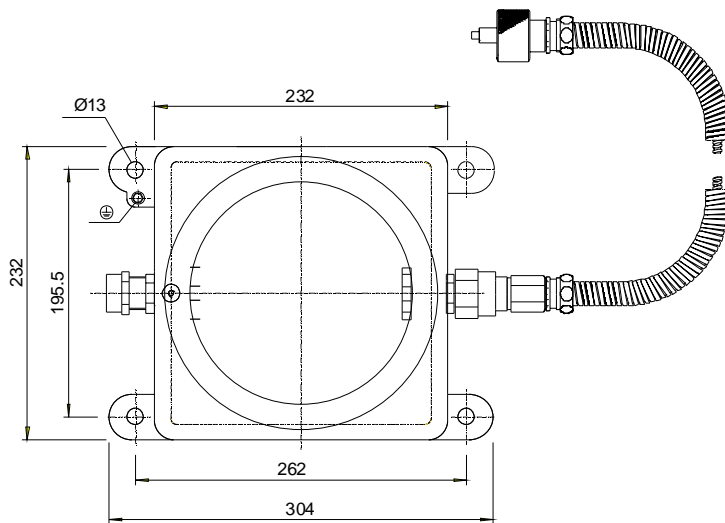



 0032  
 Type 07-6152-9024  
 II 2 G Ex d IIC T6  
 II 2 D IP 66 T 80°C

For use in hazardous areas classified as Zone 1  
 PTB 03 ATEX 1051

### Explosion Proof Housing for OE-Converter

For one OE-Converter



 II 2 G Ex d IIC T6  
 II 2 D Ex tD A21 T80°C

For use in hazardous areas classified as Zone 1  
 KEMA 08 ATEX 0123

## Accessories

Power supply 230/115V AC  
 Swivel mount 1" with 2" flange plate  
 Heating insulator 1"  
 3-way-ball-valve 1"  
 5bar pressure barrier 1"  
 Optical adjustment device

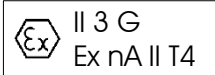
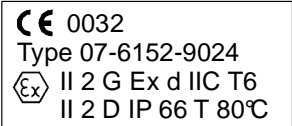
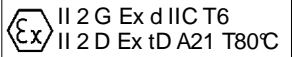
## Accessories for OE-Converter

Probe SKL for IR or UV  
 Fibre optic cable  
 Y-fibre optic cable  
 Fibre optic lance

## Technical Data Sheet

Spectral Sensitivity	
UV	270 to 420 nm
UV1	190 to 500 nm
IR	300 to 1050 nm
IR1	1050 to 2700 nm
IR2	300 to 2700 nm
IR3	1050 to 2700 nm
Viewing angle	2,7°
Power supply	24 V DC
Current consumption	approx. 100 mA,, for triple Ex-OE converter approx. 300 mA
Construction	protection class III SELV
Ambient temperature range	-20°C...+60°C
Current output	0(4)...20 mA (Ra < 250 Ohm) Current window possible adjustment by software
Failure output	24 V DC, short circuit protected
Application programming Interface	IRDA/RS232 (IRDA/USB in preparation)
Flame relay	1 change over contact, floating VDE 0110, class A max. 48 V switching voltage max. 1 A switching current max. 30 W switching power
Switching thresholds	programmable by software
Safety switch off time	factory adjusted to 1s
Sight tube connection	1" inside screw ISO 228
Purge air connection	1/2" inside screw ISO 228
Value of purge air	10 Nm <sup>3</sup> /h



Electrical connection		
Standard		Harting connector HAN8 90 degrees
Flame proof housing		3m special cable
OE-Converter		Harting connector HAN8 90 degrees
EX-OE-Converter		M20-screw joint and terminal clamps inside
Dimension		
Standard with flange		235 x 108 mm (Length x Diameter)
Explosion proof housing		223 x 120 mm (Length x Diameter)*
OE-Converter housing		120 x 122 x 80mm (Length x Width x Height)*
Ex-OE-Converter housing		232 x 232 x 166,5mm (Length x Width x Height)*
Triple Ex-OE-Converter hous.		276 x 276 x 218mm (Length x Width x Height)*
		*without plugs and mounting bracket
Class of protection		Standard and OE-Converter housing IP 65, similar to NEMA 4/Class 1 Div 2 ATEX Zone 2
		
		Ex proof housing IP66, similar to NEMA 4/Class 1 Div 1 ATEX Zone 1 PTB 03 ATEX 1051
		
		Ex-OE-Converter housing ATEX Zone 1 KEMA 08 ATEX 0123
		
Weight		
Standard		1.5 kg
Explosion proof housing		4.0 kg
OE-Converter housing		1.5 kg
Ex-OE-Converter housing		7.0 kg
Triple Ex-OE-Converter h.		13.0 kg

Full electronically self-check function for the guarantee of the faultless function of the device after VDE 0116, EN 230, EN 298, it correspond the guidelines TRD 411 to 414. DIN DVGW approved and CE conform.

**Right of technical changes reserved!**